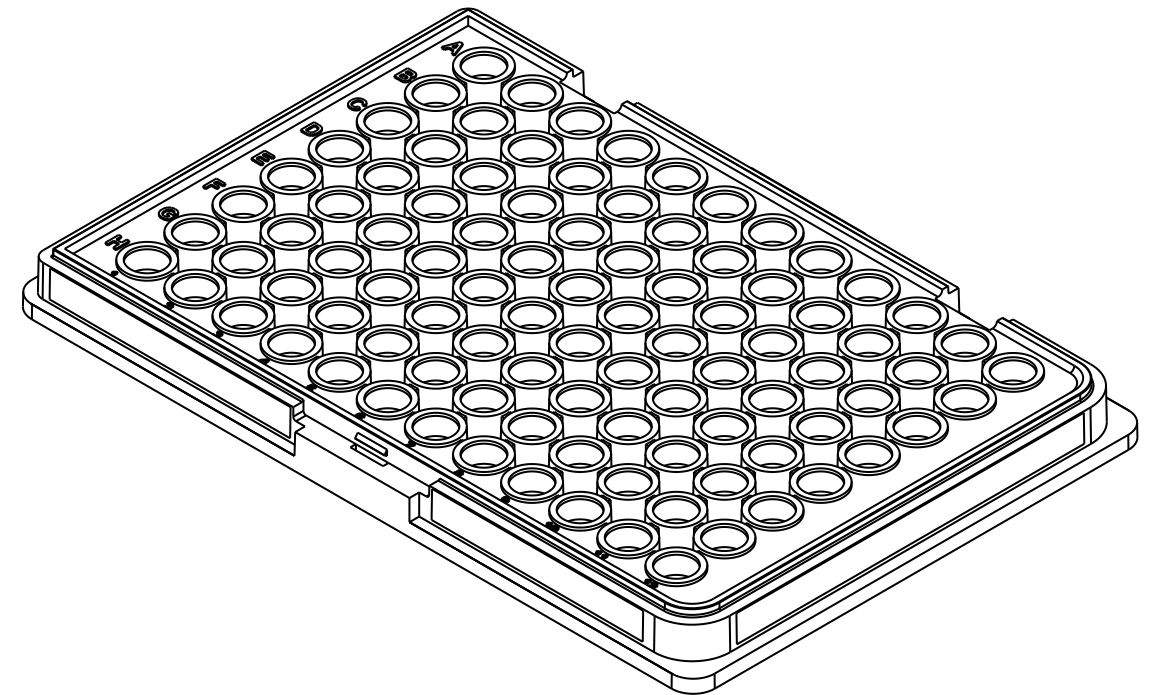


NOTES: UNLESS OTHERWISE SPECIFIED.

1. MATERIAL: POLYPROPYLENE. VENDOR: EXXON MOBIL. P/N: PP 9074MED OR HUNTSMAN 13R25A. NO REGRIND PERMITTED.
2. COLOR: SEE TABLE FOR P/N AND COLOR TO MATCH CUSTOMER SUPPLIED REFERENCE.
3. FINISH: SPI B-3 OR BETTER UNLESS STATED OTHERWISE.
4. FLASH ALLOWANCE SHALL NOT EXCEED .1MM. GATE AND EJECTOR PIN MARKS SHALL BE FLUSH TO .25MM BELOW THE SURFACE.
5. WALL THICKNESS: 1.5MM UNLESS OTHERWISE STATED.
6. DRAFT: 1 DEG UNLESS OTHERWISE STATED.
7. ALL DIMENSIONS SHOWN ARE REFERENCED TO THE SOLID MODEL SUPPLIED BY BIOMATRICA WITH THE "FILENAME" SHOWN IN THE TITLE BLOCK.
8. TOLERANCE: 0-50MM: +/- .2MM. 50-150MM: +/- .25MM.
9. AREAS TO BE TEXTURED TO MOLD-TECH 1055-1, MOLD-TECH 11000 OR EQUIVALENT. (TO MAKE SURFACE HAND WRITTEN INK COMPATIBLE)
10. FONT: ARIAL. FONT STYLE: BOLD. HEIGHT: 2.5MM. SPACING: 1.0MM. EMBOSS HEIGHT: .25MM. CENTER TEXT ON CORRESPONDING ROWS.
11. FONT: ARIAL. FONT STYLE: REGULAR. HEIGHT 1.5MM. SPACING: 1.0MM. EMBOSS HEIGHT: .25MM. CENTER TEXT ON CORRESPONDING COLUMNS.
12. FONT: ARIAL. FONT STYLE: BOLD. HEIGHT: 2.0MM. SPACING: 1.05MM. EMBOSS HEIGHT: .25MM. MAKE TEXT TO BE ON REMOVABLE INSERTS.
13. FONT: ARIAL. FONT STYLE: BOLD. HEIGHT: 3.5MM. SPACING: 1.05MM. EMBOSS HEIGHT: .25MM. MAKE TEXT TO BE ON REMOVABLE INSERTS.
14. FONT: GEORGIA. FONT STYLE: BOLT ITALIC. HEIGHT 3.5MM. SPACING: 1.05MM. EMBOSS HEIGHT: .25MM. MAKE TEXT TO BE ON REMOVABLE INSERTS.
15. PARTS SHALL BE CLEAN AND FREE OF ALL FOREIGN MATTER WHEN DELIVERED.
16. PARTS MAY BE BULK PACKAGED FOR SHIPMENT. SHIPPING BOX AND/OR CONTAINER TO BE CLEARLY MARKED OR LABELED WITH PART NO., REV. NO., PRODUCTION DATE AND QUANTITY OF PARTS ENCLOSED.
17. OVALS ON DIMENSION TEXT ARE INSPECTION DIMENSIONS.

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
B	CHANGED TEXTURES, ADDED RIBS, CHANGED LOCKING FEATURE	8/22/2005	
C	ADDED TRADEMARK SYMBOLS	9/27/2005	
D	ADDED RADII IN WELLS CHANGED TEXTURE	11/17/2005	
E	CHANGED BOTTOM OF WELLS	1/11/2006	
F	CHANGED WELL SHAPE TO "BULLET" PROFILE	3/2/2006	
G	CHANGED LENGTH AND WIDTH AND TOLERANCES	3/30/2006	



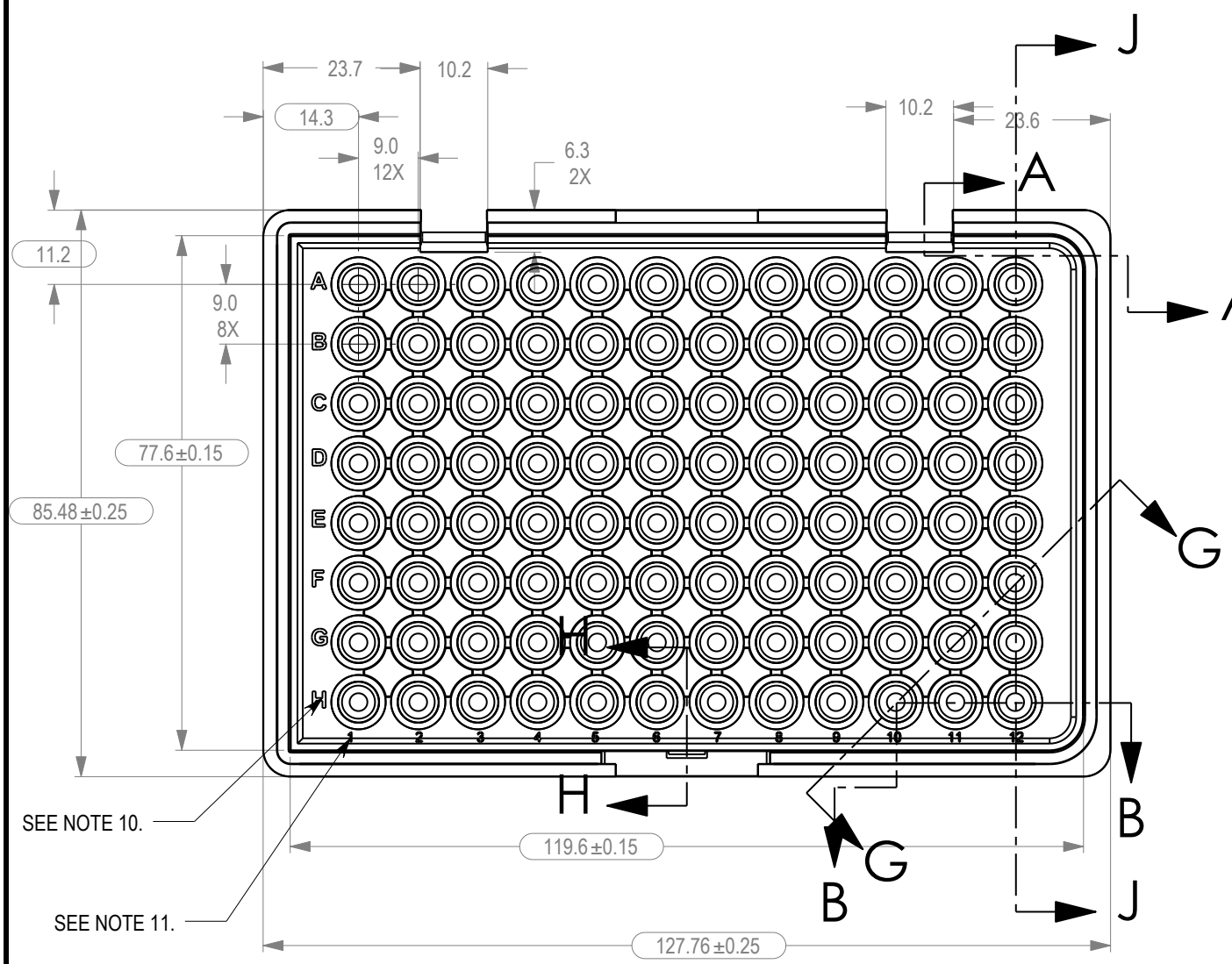
P/N:	COLOR:
10001-001	CLEAR
10001-002	PMS#137C (ORANGE)
10001-003	PMS#285C (BLUE)
10001-004	

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS. TOLERANCES:		DO NOT SCALE DRAWING THIRD ANGLE PROJECTION		<b>EXPERTISE ENGINEERING</b> (858) 642-7639 WWW.EXP-ENG.COM 4186-J Sorrento Valley Blvd., San Diego, CA	
		APPROVALS	MONTH/DAY/YR		
MATERIAL: SEE NOTES	DRAWN	SEED	4/20/05	TITLE	<b>TRAY, 2.4MM SIDES, 96 WELLS X 100uL, (COLOR)</b>
	ENGINEER	SEED	4/20/05		
	ENGINEERING	--	--		
	CHECKER	--	--		
FINISH: SEE NOTES	MFG	--	--	SIZE	B
	ENG	--	--	DWG. NO.	
	REGULATORY	--	--	SCALE	1:1
				FILENAME	10001-XXX-G-Tray
				REV.	<b>G</b>
				SH	1 OF 4

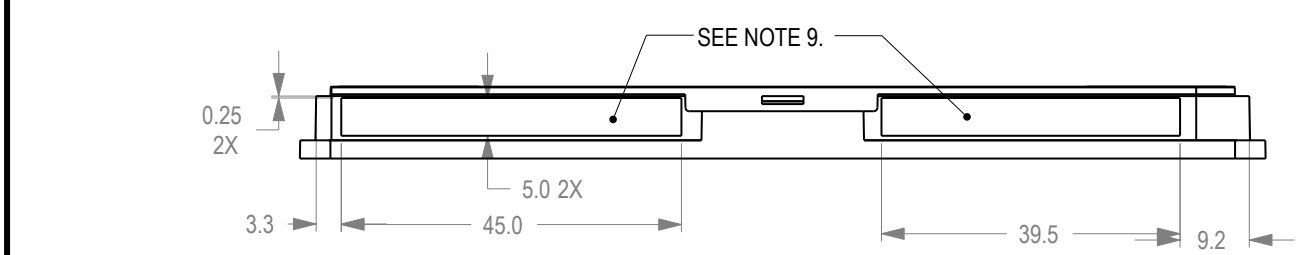
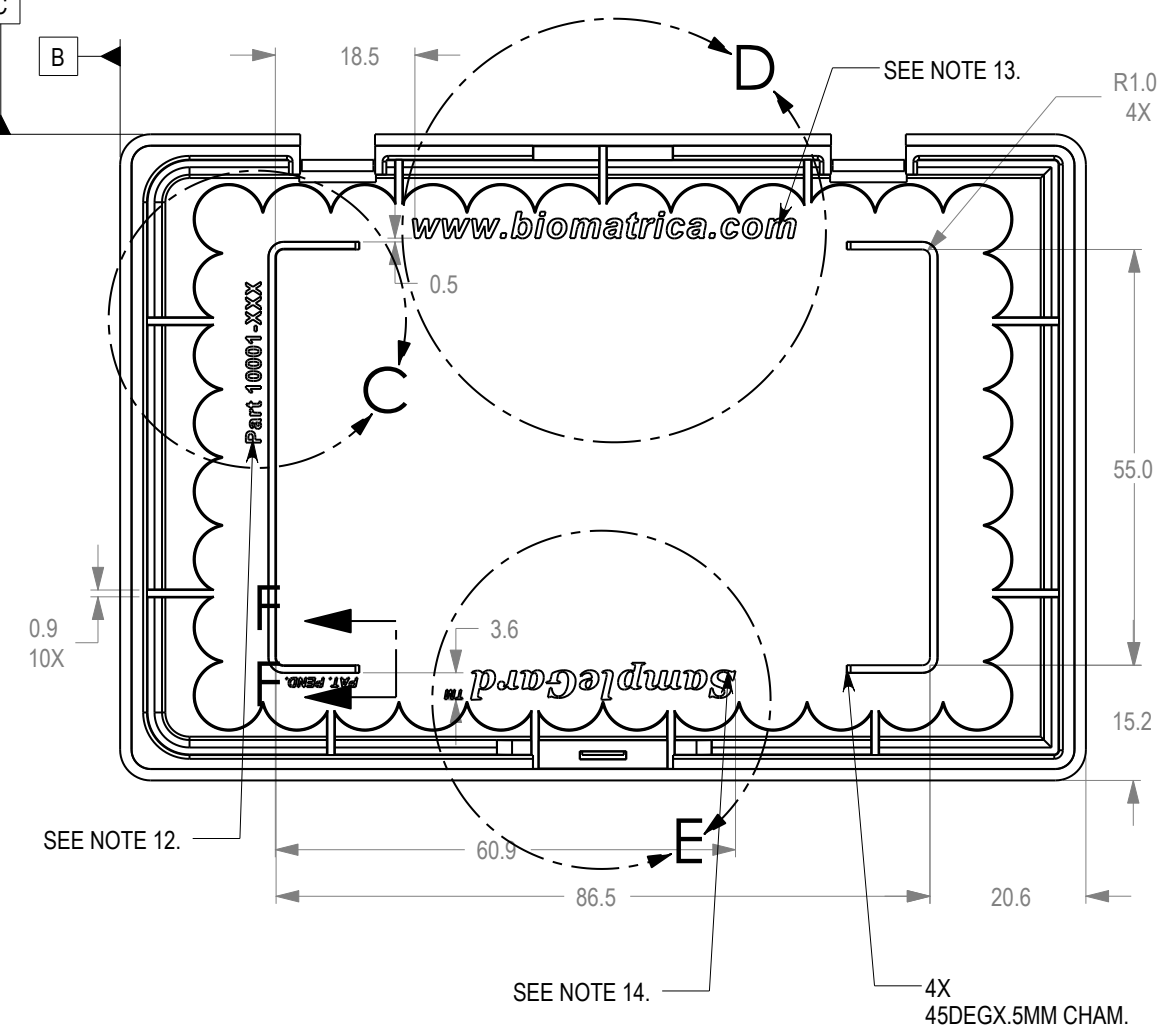
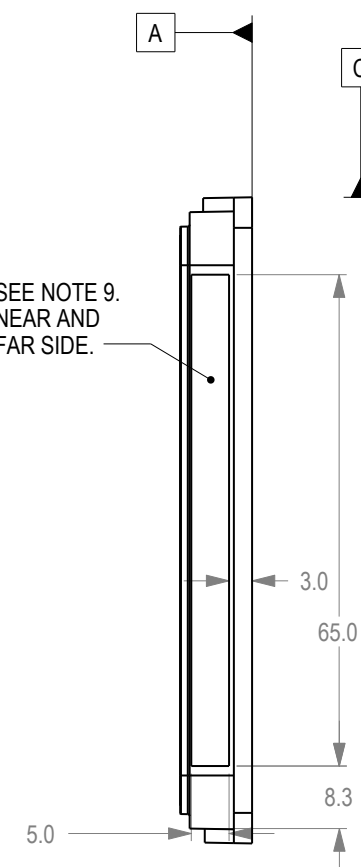
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**10001-XXX REV: G**

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	See Sheet1	-	-



SEE NOTE 9.  
NEAR AND  
FAR SIDE.

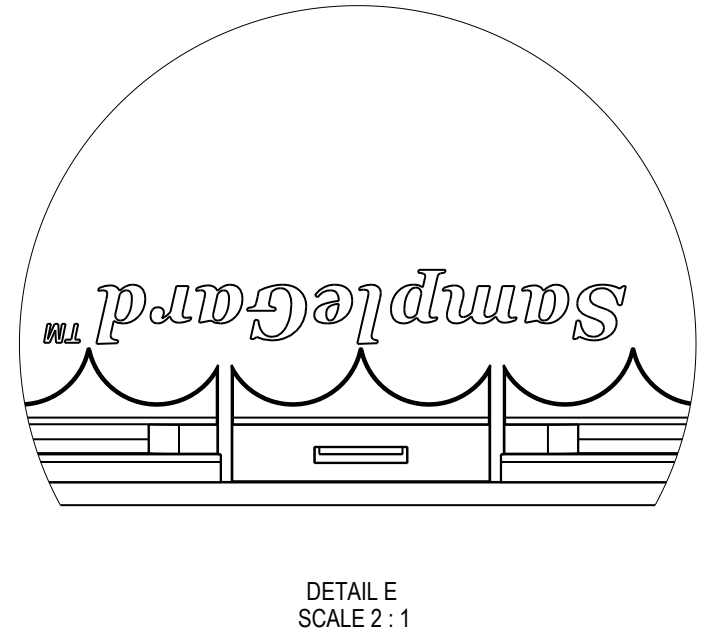
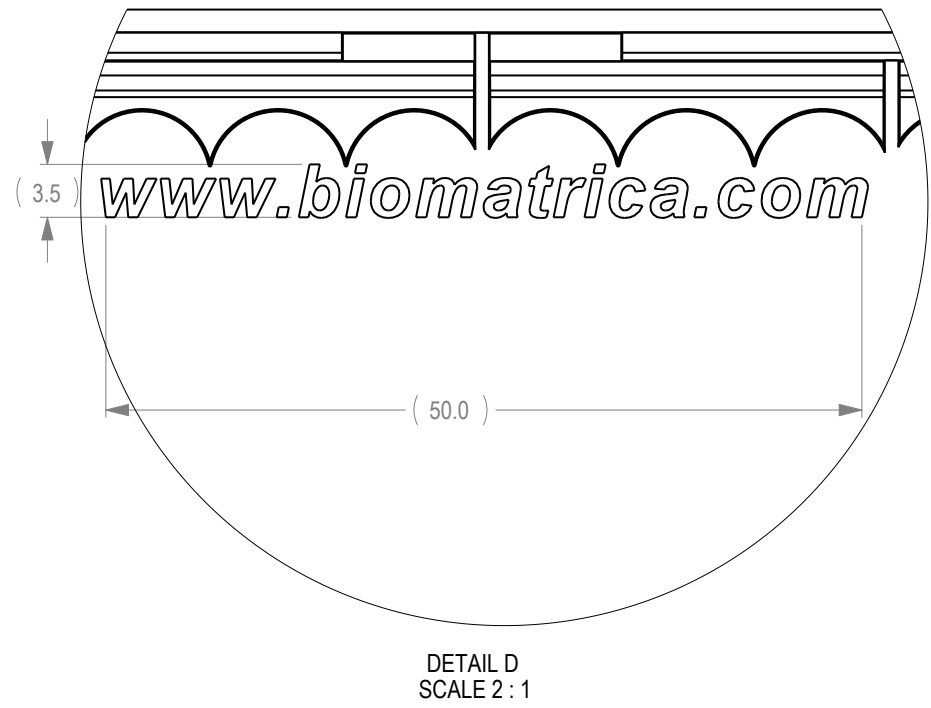
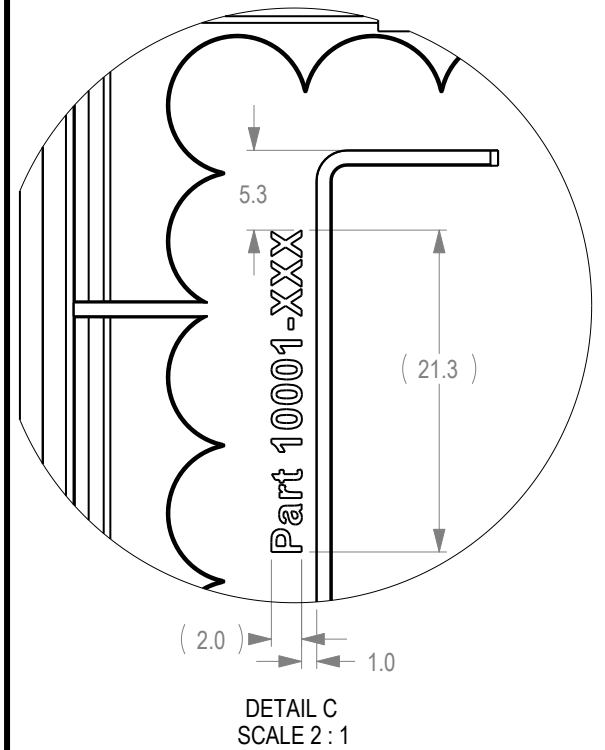
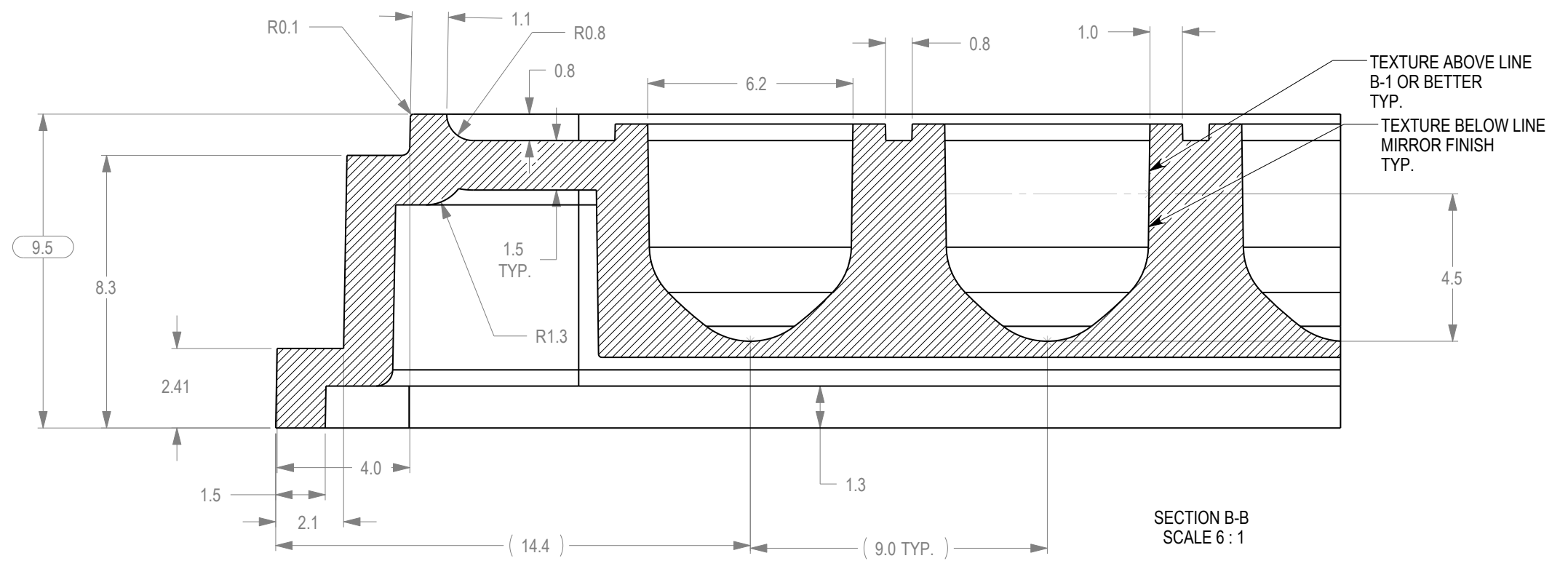
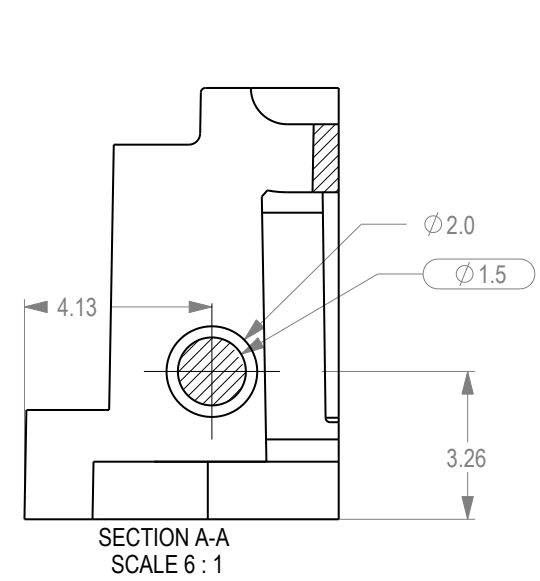


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**10001-XXX REV: G**

<b>EXPERTISE ENGINEERING</b>			
(858) 945-6832		WWW.EXP-ENG.COM	
TITLE <b>TRAY, 2.4MM SIDES, 96 WELLS X 100uL, (COLOR)</b>			
SIZE	DWG. NO.	10001-XXX REV. <b>G</b>	
SCALE	PDM	FILENAME	SH 2 OF 4
1:1	G	10001-XXX-G-Tray	

REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	See Sheet1	-	-



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TITLE **TRAY, 2.4MM SIDES,  
96 WELLS X 100uL, (COLOR)**

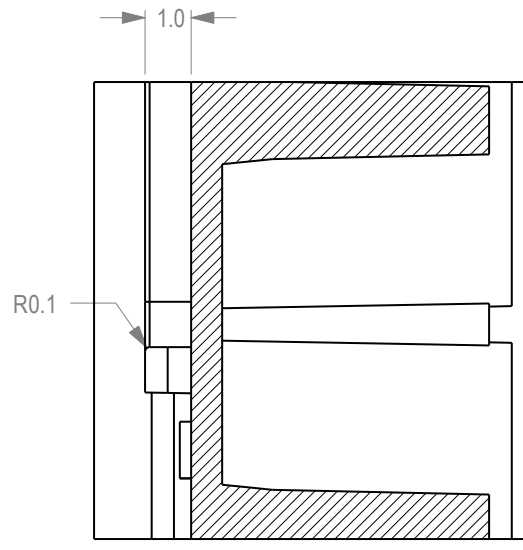
SIZE B DWG. NO. **10001-XXX** REV. **G**

SCALE 1:1 PDM G FILENAME 10001-XXX-G-Tray SH 3 OF 4

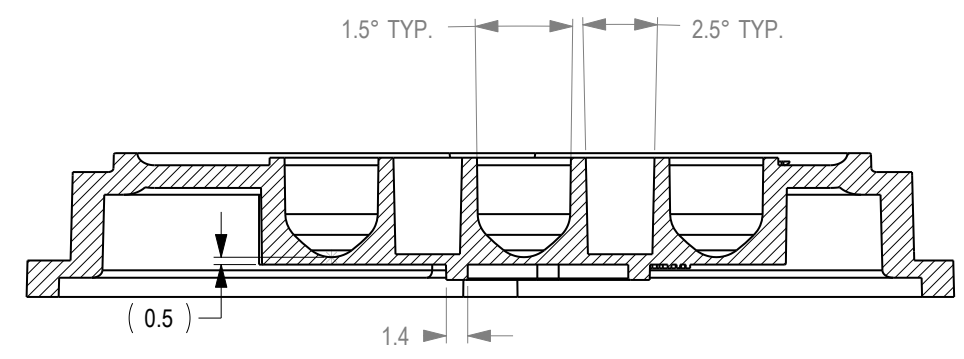
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**10001-XXX REV: G**

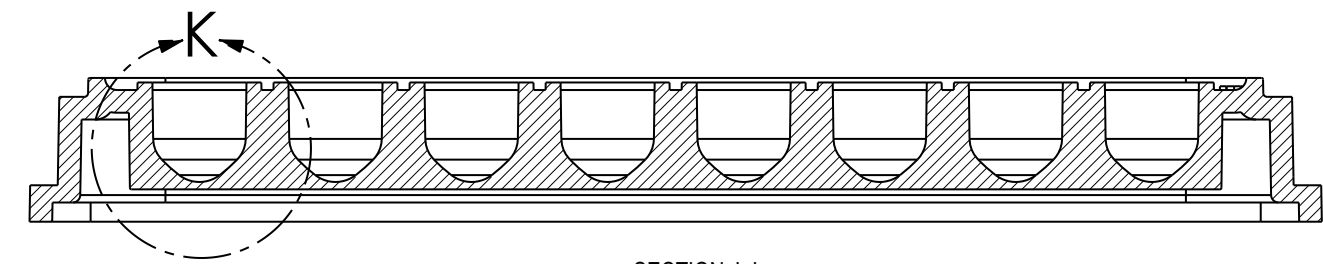
REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
-	See Sheet1	-	-



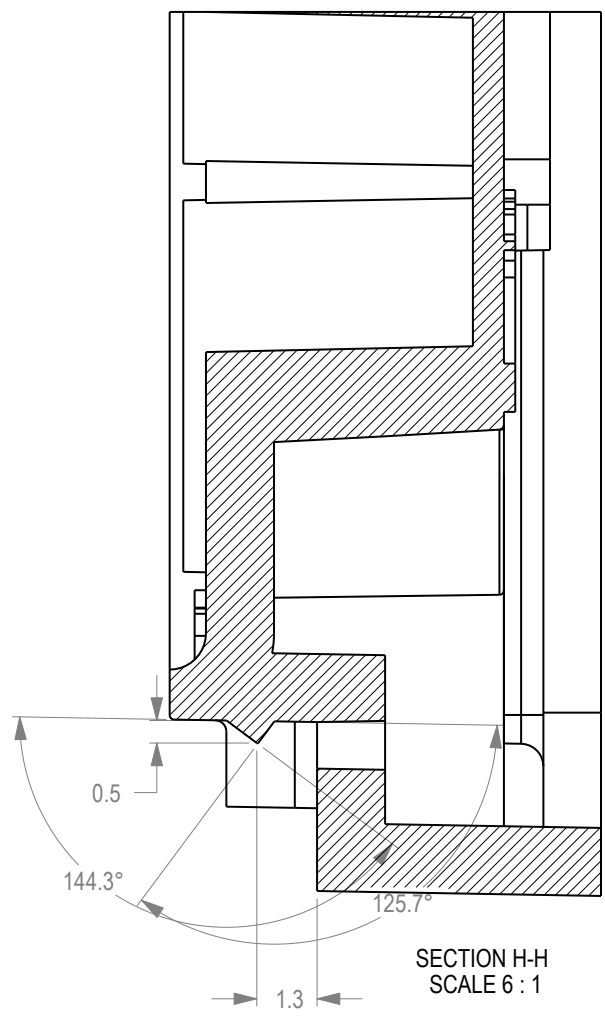
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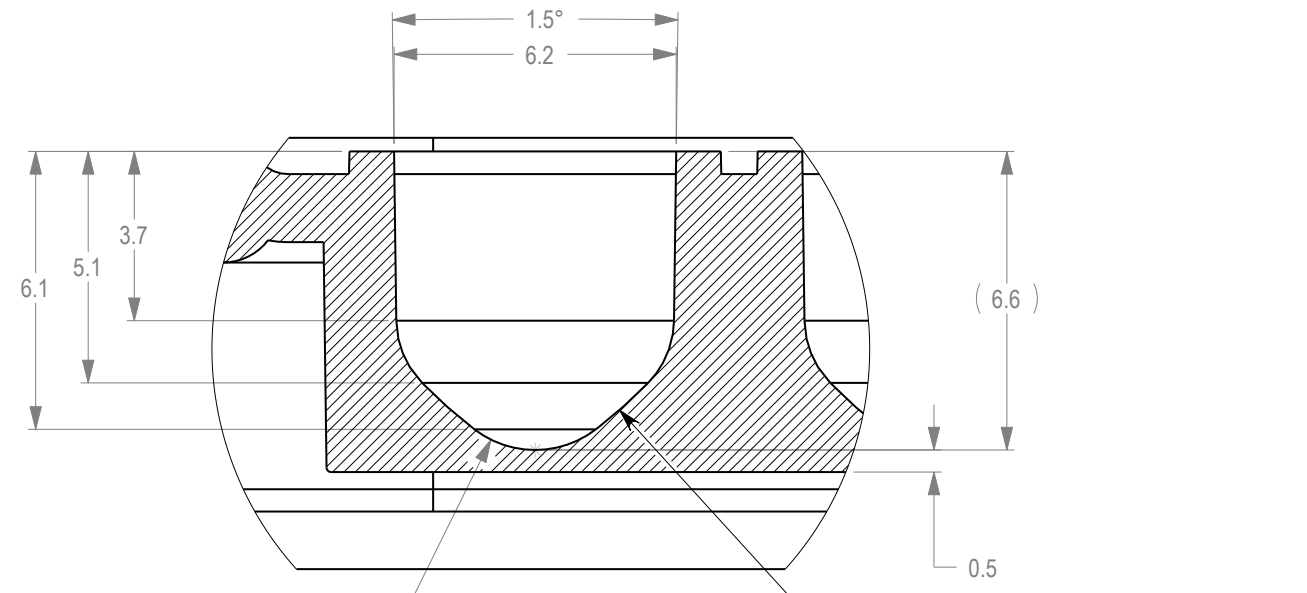
SECTION G-G  
SCALE 2 : 1



SECTION J-J  
SCALE 2 : 1



SECTION H-H  
SCALE 6 : 1



DETAIL K  
SCALE 6 : 1

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TITLE **TRAY, 2.4MM SIDES,  
96 WELLS X 100uL, (COLOR)**

SIZE B DWG. NO. **10001-XXX** REV. **G**

SCALE 1:1 PDM G FILENAME 10001-XXX-G-Tray SH 4 OF 4

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**10001-XXX REV: G**